SIEMENS



MXF461.. MXF461..P

Modulating control valves with magnetic actuators, PN16

MXG461.. MXG461..P MXF461.. MXF461..P

for chilled and low-temperature hot water systems or for systems with media containing mineral oils (MX..461..P)

- Fast positioning time (< 2 s), high-resolution stroke (1 : 1000), high rangeability
- Equal-percentage or linear valve characteristic (user-selected)
- Operating voltage AC 24 V
- Switch-selected control signal DC 0/2...10 V or DC 4...20 mA
- DC 0...20 V phase cut control signal with SEZ91.6 external interface
- Indication of operating state, position feedback and manual control
- Wear-free inductive stroke measurement
- Fail-safe feature: A → AB closed when de-energized
- · Low friction, robust, no maintenance required

Use

The control valves are mixing or throughport valves with the ready fitted magnetic actuator for position control and position feedback. The short positioning time, high resolution and high rangeability make these valves ideal for modulating

- · control of chilled and low-temperature hot water systems
- control or dosing control of fluids containing mineral oil (SAE05...SAE50), mineral-oilbased diesel fuels, heat transfer oils
- in closed circuits.

Special silicon-free version available, type suffix ..M.

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Application examples MX..461..P

- Temperature control in mixing circuits for motor oil circulation
- Temperature control in mixing circuits for screw-compressors (compressed air)
- Temperature control of fuel circuits in mixing circuits for petrol and diesel oil
- High pressure control for the calibration of components for electronic injection components
- Control of cutting-oil emulsion for industrial grinding machines

Type summary

Type reference	•	DN	k _{vs}	Δp _{max}	∆ps	Operating voltage	Position	ing	Spring
MX461	MX461P ¹⁾		[m ³ /h]	[kPa]	[kPa] [kPa]		signal	time	return
MX461.15-0.6	MX461.15-0.6P		0,6						
MX461.15-1.5	MX461.15-1.5P	15	1,5						
MX461.15-3.0	MX461.15-3.0P		3,0				DO 0 401/		
MX461.20-5.0	MX461.20-5.0P	20	5,0				DC 010 V or		
MX461.25-8.0	MX461.25-8.0P	25	8,0	300	300	AC 24 V	DC 210 V	< 2 s	\checkmark
MX461.32-12	MX461.32-12P	32	12				or		
MX461.40-20	MX461.40-20P	40	20				DC 420 mA		
MX461.50-30	MX461.50-30P	50	30						
MXF461.65-50	MXF461.65-50P	65	50	7					
M3P80FY	M3P80FYP	80	80						
M3P100FY	M3P100FYP	100	130	see datasheet N4454					

¹⁾ for media containing mineral oils

- = F for flanged valves
- G for threaded valves
- Δp_{max} = max. permissible differential pressure across the valve's control path, valid for the entire actuating range of the motorized valve
- Δp_s = max. permissible differential pressure (close off pressure) at which the motorized valve will close securely against the pressure (used as throughport valve)
- k_{VS} = nominal flow rate of cold water (5 to 30 °C) through the fully opened valve (H₁₀₀) at a differential pressure of 100 kPa (1 bar)

High performance	Type reference	DN	Type suffix	Description	Examples	Datasheet
range	MXG461M	1550	М	Siliconfree grease	MXG461.15-3.0 M	N4455
	MXF461M	1550				
	MXG461U	1550	U	Set of 3 NPT threaded fittings enclosed	MXG461.15-3.0 U	N4455
	MXF461U	65	U	-	MXF461.65-50 U	N4455
	1	L	1		1	ļJ

Accessories

Type reference	Description
ALG3 (= DN)	Set of 3 threaded fittings for 3-port valves, consisting of 3 union nuts, 3 discs and
	3 flat seals
Z155/ (= DN)	Blank flange set with blank flange, seal, screws, spring washers and nuts
SEZ91.6	External interface for DC 020 V phase cut control signal, refer to data sheet
	N5143

Order

When ordering, please give quantity, product name and type reference.

Product number	Stock number	Description
MXG461.25-8.0	MXG461.25-8.0	Threaded valve with magnetic actuator
ALG253	ALG253	Set of threaded union fittings
MXF461.20-5.0	MXF461.20-5.0	Flanged valve with magnetic actuator
Z155/20F	Z155/20F	Set of blank flanges

Delivery

Valve body and magnetic actuator form one assembly and cannot be separated. The threaded fitting sets and blank flanges are packed and supplied separately.

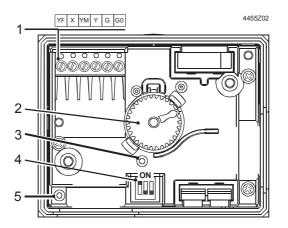
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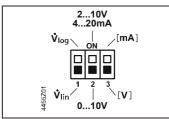
Replacement electronics module ASE1, ASE2	Should the valve electronics prove faulty, the electronics module must be replaced by the ASE1 (DN1532) or ASE2 (DN4065) replacement electronics module. Mounting Instructions no. 35678 are included.
Rev. no.	See overview, page 14.
Technical and mechanical	design

	For a detailed description of operation, refer to data sheet CA1N4028E.					
Control operation	 The electronics module converts the positioning signal to a phase-cut power signal which generates a magnetic field in the coil. This causes the armature to change its position in accordance with the interacting forces (magnetic field, counterspring, hydraulics). The armature responds rapidly to any change in signal, transferring the corresponding movement directly to the valve plug, enabling fast changes in load to be corrected quickly and accurately. The valve's position is measured continuously (inductive). The internal positioning controller balances any disturbance in the system rapidly and delivers the position feedback signal. The valve stroke is proportional to the positioning signal. 					
Spring return facility	If the positioning signal is interrupted, or in the event of a power failure, the valve's return spring will automatically close control path $A \rightarrow AB$.					
Control	The magnetic actuator can be driven by a Siemens controller or a controller of other manufacture that deliver a DC 0/210 V or DC 4 20 mA output signal. To achieve optimum control performance, it is recommended to use a 4-wire connection.					
Manual control	MANUAL The valve control path (ports $A \rightarrow AB$) can be opened manually to between 80 and 90 % of the full stroke (depending on DN) by pressing the hand wheel inwards and turning it clockwise (MANUAL setting). This disables the control signal from the controller, the green LED is flashing.					
	OFF To disable automatic control of the valve, press the hand wheel inwards and turn it anti-clockwise (to the OFF position). The valve will close, the green LED is flashing.					
	AUTO For automatic control, the hand wheel must be set to the AUTO position (the hand wheel will spring out), the green LED is lit.					

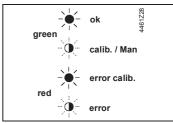
Operator controls and indicators in the electronics housing



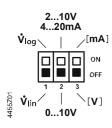
- 1 Connection terminals
- 2 Hand wheel
- 3 Opening for autocalibration
- 4 DIL switch for mode control



5 LED for indication of operating stat

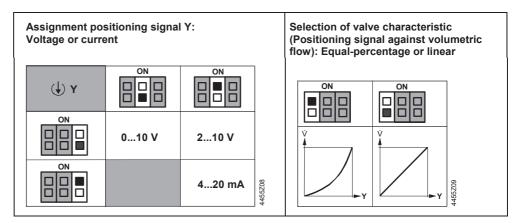


Configuration DIL switches

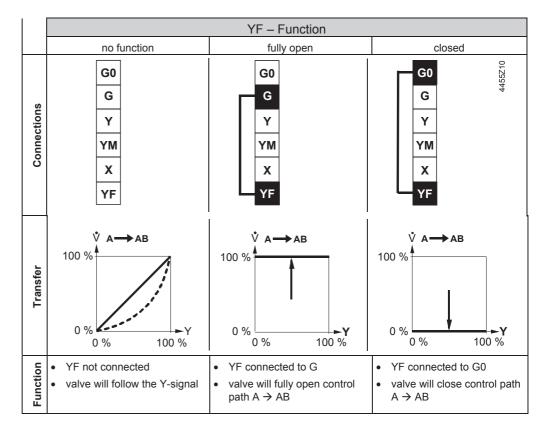


Switch	Function	ON / OFF	Description
0N	Valve characteristic	ON	\dot{V}_{log} (equal percentage)
4455Z05	valve characteristic	OFF	V _{lin} (linear) ¹⁾
ON 2	Positioning signal Y	ON	DC 210 V, DC 420 mA
		OFF	DC 010 V ¹⁾
ON à	[V] or [mA]	ON	[mA]
4455207 3	assignment	OFF	[V] ¹⁾

1) Factory setting



Forced control input YF



Signal priority

Calibration

1. Hand wheel position MANUAL (open) or OFF (close)

- 2. Forced control signal YF
- 3. Signal input Y

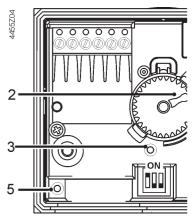
The MX..461.. and MX..461..P magnetic valves are factory-calibrated at 0 % and 100 % stroke.

When commissioning the valves, however, (especially under extreme conditions of use) there may still be some leakage via control path $A \rightarrow AB$ with a 0 % stroke control signal (DC 0 V, DC 2 V or DC 4 mA).

In this case, the valve can be recalibrated simply and quickly:

- 1. Hand wheel [2] in AUTO-position
- 2. Use a pointed implement (ø 2 mm) to operate the button in the opening [3] once
- While recalibration is in progress, the LED [5] is flashing green for approximately 10 seconds. The valve will be briefly closed and fully opened.

If the electronics module is replaced, the valve's electronics must be recalibrated. For that, the hand wheel must be set to AUTO.



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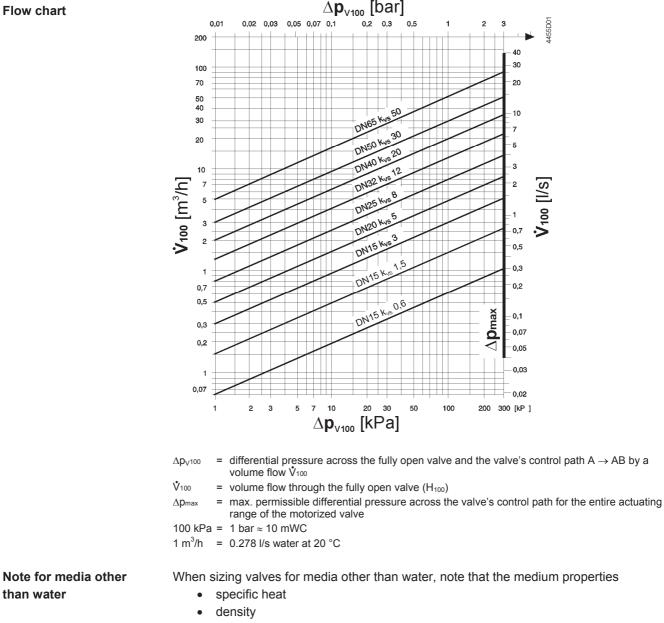
Indication of operating state

The two-color LED display indicating operating status can be viewed by opening the cover of the electronics module.

LED	Indication		Function	Remarks, troubleshooting
Green	Lit		Control mode	Automatic operation; everything o.k.
	Flashing	-)	Calibration In manual control	Wait until calibration is finished (green or red LED will be lit) Hand wheel in MANUAL or OFF position
Red	Lit		Calibration error Internal error	Recalibrate (operate button in opening 1x) Replace electronics module
	Flashing	-)	Mains fault	Check mains network (outside the frequency or voltage range)
Both	Dark	0	No power supply Electronics faulty	Check mains network, check wiring Replace electronics module

As a general rule, the LED can assume only the states shown above (continuously red or green, flashing red or green, or off).

Sizing



kinematic viscosity

differ from water. All variables depend on temperature. The design temperature is the lowest medium temperature in the valve.

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Note on viscosity

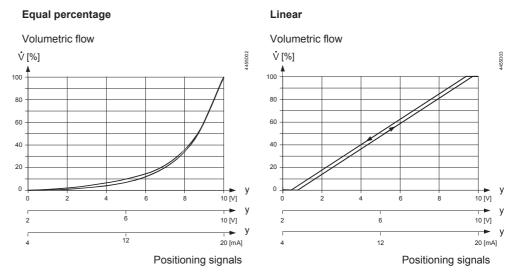
Viscosity may change considerably on temperature changes depending on the medium. Plant functionality may be impaired if the medium temperature does not guarantee viscosity values compatible with troublefree valve functioning.

Kinematic viscosity ≤ 10 mm²/s Kinematic viscosity υ [mm²/s] in HVAC plants always is lower than 10 mm²/s, i.e. its influence on volume flow is negligible.

> 10 mm²/s For details please contact your local Siemens branch office.

Valve characteristic

4-wire connection



Connection type¹⁾ The 4-wire connection should always be given preference!

	S _{NA}	P _{MED}	S _{TR}	I _F		sectional area	
Type reference	[VA]	[W]	[VA]	[A]	1,5 max. c	2,5 able length	4,0 L [m]
MX461.15-0.6							
MX461.15-1.5							
MX461.15-3.0	29	5	50	2.15	70	110	170
MX461.20-5.0	29	5	50	3,15	70	110	170
MX461.25-8.0							
MX461.32-12							
MX461.40-20	44				40	70	110
MX461.50-30	44	6	75	4	40	70	110
MXF461.65-50	46				30	50	80

 S_{NA} = nominal apparent power for selecting the transformer

P_{med} = typical power consumption

S_{TR} = Minimal required transformer power

 I_N = required slow fuse

L

= max. cable length; with 4-wire connections, the max. permissible length of the separate 1.5 mm² copper positioning signal cable is 200 m

 $^{\rm 1)}$ All information at AC 24 V

Engineering notes Conduct electric connections in accordance with local regulations on electric installations as well as the internal or connection diagrams. Attention A Observe safety regulations and restrictions designed to ensure the safety of people and property at all times! Attention Fit a strainer upstream of the valve to increase reliability.

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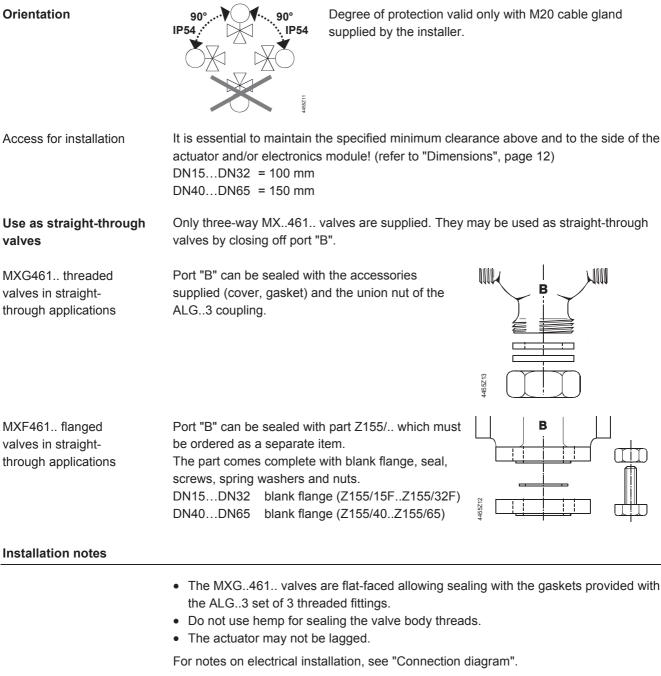
Mounting and operating instructions are printed on the actuator and on the electronics module.

Caution A

The valve may only be used as a mixing or throughport valve, not as a diverting valve. Observe the direction of flow!

A strainer should be fitted upstream of the valve. This increases reliability.

Orientation



Maintenance notes

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	If the red LED is lit, the electronics must be recalibrated or replaced.	
	The valve stem is sealed from external influences by a maintenance	-free gland.
	The low friction and robust design make regular servicing unnecessa long service life.	ary and ensure a
	The valves and actuators are maintenance-free.	

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Repair	ASE1 (DN1532) or ASE2 (DN40	If the valve electronics prove faulty, the electronics module must be replaced by the ASE1 (DN1532) or ASE2 (DN4065) replacement electronics module. Mounting instructions no. 35678 are included.				
Caution 🛆	Always disconnect power before f	itting or removing the electronics module.				
		e, calibration must be triggered in order to e valve (refer to "Calibration", page 5).				
Caution 🛆	actuator will become hot, but this	the limits defined by the application data, the does not represent a burn risk. Always specified, refer to "Dimensions", page 12.				
Disposal	•					
Warranty						
	Observe all application-specific techr If specified limits are not observed does not assume any responsibility	d, Siemens Switzerland Ltd / HVAC Products				
Technical data						
Functional actuator data						
Power supply	Extra low-voltage only (SELV, PELV))				
	Operating voltage	AC 24 V +20 / –15 %				
	Frequency	4565 Hz				
	Typical power consumption P _{med} Standby	Refer to table " Connection type ", page 7 < 2 W (valve closed)				
	Rated apparent power S _{NA}	Refer to table " Connection type ", page 7				
	Required fuse I _N	Slow, refer to table "Wiring connection", page 7				
Input	Positioning signal Y	DC 0/210 V or DC 420 mA				
	Impedance DC 0/210 V	100 kΩ // 5nF				
	DC 420 mA	100 Ω // 5nF				
	Forced control YF					
	Impedance	22 kΩ				
	Close valve (YF connected to G0)	< AC 1 V > AC 6 V				
	Open valve (YF connected to G) No function (YF not wired)					
Output	Position feedback signal X	Positioning signal Y active DC 010 V; load resistance > 500 Ω				
σαιραί	Stroke measurement	Inductive				
	Nonlinearity	± 3 % of end value				
	Positioning time	< 2 s				
Electrical connection	Cable entry	2 x Ø 20.5 mm (for M20)				
	Connection terminals	Screw terminals for 4 mm ² wire				
	Minimal wire cross section	1.5 mm ²				
	Mandara a shi shi shi	Defeate #Osenseties to all assoc 7				

Maximum cable length

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Refer to "Connection type", page 7

Functional valve data	PN class	PN 16 to EN 1333
	Permissible operating pressure	1 MPa (10 bar)
	Differential pressure $\Delta p_{max} / \Delta p_{s}$	Refer to table "Type summary", page 2
	Leakage rate at	$A \rightarrow AB \text{ max. } 0.02 \% \text{ k}_{VS}$
	$\Delta p = 0.1 \text{ MPa} (1 \text{ bar})$	$B \rightarrow AB < 0.2 \% k_{VS}$ depending on operating
	(-1)	conditions
	Valve characteristic ¹⁾	Equal percentage, n_{gl} = 5.3 to VDI / VDE 2173 or linear, optimized near the closing point
	Permissible media MX461	Chilled and low-temperature hot water, water
		with anti-freeze;
		Recommendation: water treatment to VDI 2035
	MX461P	Mineral oils SAE05 SAE50, mineral-oil-based
		diesel fuels, heat transfer oils
	Medium temperature	1130 °C
	Stroke resolution $\Delta H / H_{100}$	1 : 1000 (H = stroke)
	Hysteresis	typically 3 %
	Position when deenergized	$A \rightarrow AB$ closed
	Mounting position	Upright to horizontal
	Mode of operation	Modulating
•• • • •	Manual operation	Possible, max. 90 %
Materials	Valve body	Cast iron EN-GJL-250
	Plug	CrNi steel (X12CrNiS18 8)
	Seat	Brass (CuZn39Pb3)
	Valve stem seal MX461	EPDM (O-ring)
	MX461P	Fluororubber – FPM product (Viton)
	Bellows	Tombac (CuSn6), bronze (CuSn9), CrNi steel
Dimensions / weight	Dimensions	Refer to "Dimensions", page 12
	Weight	Refer to "Dimensions", page 12
Norms and standards	CE conformity	
	to EMV-requirements	2004/108/EC EN 60730-1:2000/A16:2007 ²⁾
	Immunity	
	Emission	
	Electrical safety	60730-1
	Protection class	Class III to 60730 Class 2 to EN 60730
	Pollution degree Housing protection	
	Upright to horizontal	IP54 to EN 60529 (with M20 cable gland)
	Vibration ³⁾	IEC 60068-2-6
	Vibration	(1 g acceleration, 1100 Hz, 10 min)
	Conform to UL standards	UL 873
	CSA, Canada	C22.2 No. 24
	C-tick	N 474
	Environmental compatibility	ISO 14001 (Environment)
	,	ISO 9001 (Quality)
		SN 36350 (Environmentally compatible
		products)
		RL 2002/95/EG (RoHS)
	Permissible operating pressure	PED 97/23/EC
	Pressure accessories	As per article 1, section 2.1.4
	Fluid group 2: DN15DN50	• Without CE-marking as per article 3, section 3
		(sound engineering practice)
	DN 65	Category I, module A, with CE-marking
	¹⁾ Can be selected via DIL switch	· · · · · · · · · · · · · · · · · · ·

²⁾ Transformer 160 VA (e.g. Siemens 4AM 3842-4TN00-0EA0)

³⁾ In case of strong vibrations, use high-flex stranded wires for safety reasons.

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General environmental conditions		Operation EN 60721-3-3	Transport EN 60721-3-2	Storage EN 60721-3-1	
MX461, MX461P Climatic conditions		Class 3K5	Class 2K3	Class 1K3	
Temperature		-5+45 °C	-25+70 °C	-5+45 °C	
Humidity		595 % r.h.	595 % r.h.	595 % r.h.	
Mechanical conditions		EN 60721-3-6			
		Class 6M2			
		EN 60721-3-3	EN 60721-2	EN 60721-2	
MX461P Mechanically active sub	stances		Class 2M2	Class 2M2	
Biological requirements		Class 3B2			
Chemically active subst	ances	Class 3C1			
Mechanically active sub	stances	Class 3M2			

Connection terminals

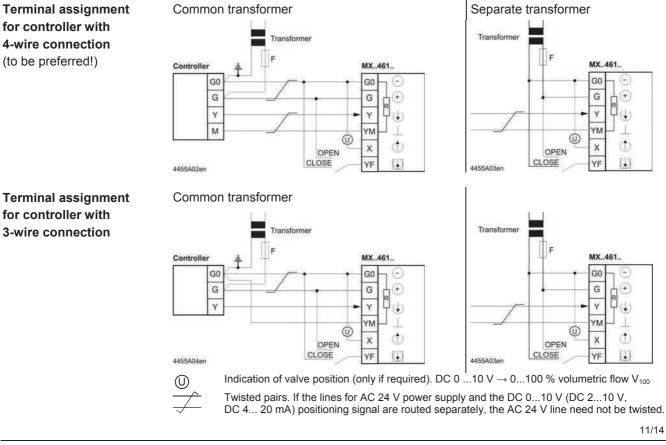
	AC 24 V operating	System neutral
G	voltage	System potential
Ϋ́́́́	Positioning signal	DC 010 V / 210 V / 420 mA
ҮМ		Measuring neutral (= G0)
(↓) X 455A01	Position feedback signal	DC 010 V
44222	Force control input	

R = Inner resistance between G0 and YM, approx 10 k Ω

Connection diagrams

Caution 🛆

If controller and valve receive their power from separate sources, only one transformer may be earthed on the secondary side.



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Warning	Piping must be connected to potential earth!
DIL switch	Factory setting: Valve characteristics equal-percentage, positioning signal DC 010 V. Details see "Configuration DIL switches", page 4.
Calibration	See "Calibration", page 5.
Application examples	
Hydraulic circuits	The examples shown below are basic diagrams with no installation-specific details.
Caution 🛆	The valve may only be used as a mixing or through-port valve, not as a diverting valve. Observe the direction of flow!
	Image: AB bit
Dimensions	
MXG461 threaded valves	Dimensions in mm

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€≣ L2

L1

Type reference	DN	Rp	G	L1	L2	L3	L4	H2	н	Е	F	Weight
		[inch]	[inch]						min.			[kg]
MXG461.15-0.6												
MXG461.15-1.5	15	Rp ½	G1B	80	40	42.5	51	240				3.8
MXG461.15-3.0									100	80	100	
MXG461.20-5.0	20	Rp ¾	G 1¼B	95	47.5	52.5	61	260				4.2
MXG461.25-8.0	25	Rp 1	G 1½B	110	55	56.5	65	270		00		4.7
MXG461.32-12	32	Rp 1¼	G 2B	125	62.5	67.5	76	285		0		5.6
MXG461.40-20	40	Rp 1½	G 2¼B	140	70	80.5	94	320	150			9.3
MXG461.50-30	50	Rp 2	G 2¾B	170	85	93.5	109	340	150			11.9
Remarks: • L4: When used as a throughport valve												

Internally threaded Rp... to ISO 7-1

• Externally threaded G...B to ISO 228-1

- Fittings to ISO 49 / DIN 2950
- Also valid for MXG461..P, MXG461..M, MXG461..U

min. Е 4455M02 F Т H min. INAAAAAAAAAA ЧZ В 2 **─**~>**AB** ·A В 3 Ď L2 L1

Туре	DN	В	D	D2	κ	L1	L2	L3	H2	н	Е	F	Weight			
reference			Ø	Ø						min.			[kg]			
MXF461.15-0.6																
MXF461.15-1.5	15	14	95		65	130	65	65	250				5.8			
MXF461.15-3.0									100							
MXF461.20-5.0	20	16	105		75	150	75	75	260				7.0			
MXF461.25-8.0	25	10	115		85	160	80	80	272		80	100	8.0			
MXF461.32-12	32	18	18	140		100	180	90	90	285				11.0		
MXF461.40-20	40				10	10	150	4.40	110	200	100	100	322			
MXF461.50-30	50		165	4x18	125	230	115	105	340	150	150		19.8			
MXF461.65-50	65	22	185		145	290	145	125	392				28.6			

Remarks:

• Counter-flanges must be supplied by the installer!

• Flange dimensions to ISO 7005-2

Also valid for MXF461...P, MXF461...M, MXF461...U

MXF461.. flanged valves



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Revision numbers

Туре	Valid from	Type reference	Valid from	Type reference	Valid from	Type reference	Valid from
reference	manufact.		manufact.		manufact.		manufact.
	date		date		date		date
MXG461.15-0.6	12/09 ¹⁾	MXG461.15-0.6P	12/09 ¹⁾	MXG461.15-0.6M	12/09 ¹⁾	MXG461.15-0.6U	12/09 ¹⁾
MXG461.15-1.5	12/09 ¹⁾	MXG461.15-1.5P	12/09 ¹⁾	MXG461.15-1.5M	12/09 ¹⁾	MXG461.15-1.5U	12/09 ¹⁾
MXG461.15-3.0	12/09 ¹⁾	MXG461.15-3.0P	12/09 ¹⁾	MXG461.15-3.0M	12/09 ¹⁾	MXG461.15-3.0U	12/09 ¹⁾
MXG461.20-5.0	12/09 ¹⁾	MXG461.20-5.0P	12/09 ¹⁾	MXG461.20-5.0M	12/09 ¹⁾	MXG461.20-5.0U	12/09 ¹⁾
MXG461.25-8.0	12/09 ¹⁾	MXG461.25-8.0P	12/09 ¹⁾	MXG461.25-8.0M	12/09 ¹⁾	MXG461.25-8.0U	12/09 ¹⁾
MXG461.32-12	12/09 ¹⁾	MXG461.32-12P	12/09 ¹⁾	MXG461.32-12M	12/09 ¹⁾	MXG461.32-12U	12/09 ¹⁾
MXG461.40-20	12/09 ¹⁾	MXG461.40-20P	12/09 ¹⁾	MXG461.40-20M	12/09 ¹⁾	MXG461.40-20U	12/09 ¹⁾
MXG461.50-30	12/09 ¹⁾	MXG461.50-30P	12/09 ¹⁾	MXG461.50-30M	12/09 ¹⁾	MXG461.50-30U	12/09 ¹⁾
MXF461.15-0.6	12/09 ¹⁾	MXF461.15-0.6P	12/09 ¹⁾	MXF461.15-0.6M	12/09 ¹⁾		
MXF461.15-1.5	12/09 ¹⁾	MXF461.15-1.5P	12/09 ¹⁾	MXF461.15-1.5M	12/09 ¹⁾		
MXF461.15-3.0	12/09 ¹⁾	MXF461.15-3.0P	12/09 ¹⁾	MXF461.15-3.0M	12/09 ¹⁾		
MXF461.20-5.0	12/09 ¹⁾	MXF461.20-5.0P	12/09 ¹⁾	MXF461.20-5.0M	12/09 ¹⁾		
MXF461.25-8.0	12/09 ¹⁾	MXF461.25-8.0P	12/09 ¹⁾	MXF461.25-8.0M	12/09 ¹⁾		
MXF461.32-12	12/09 ¹⁾	MXF461.32-12P	12/09 ¹⁾	MXF461.32-12M	12/09 ¹⁾		
MXF461.40-20	12/09 ¹⁾	MXF461.40-20P	12/09 ¹⁾	MXF461.40-20M	12/09 ¹⁾		
MXF461.50-30	12/09 ¹⁾	MXF461.50-30P	12/09 ¹⁾	MXF461.50-30M	12/09 ¹⁾		
MXF461.65-50	12/09 ¹⁾	MXF461.65-50P	12/09 ¹⁾			MXF461.65-50U	12/09 ¹⁾

¹⁾ MMYY = Month, Year of manufacturing

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