

Data sheet

Actuators for modulating control AME 55, AME 56

Description



The actuators AME 55 and AME 56 are used with VL 2, VL 3 or VFS 2 valves from DN 65 up to DN 100 diameter or VF 2, VF 3 valves from DN 65 up to DN 150 diameter.

The actuator automatically adapts its stroke to valve end positions which reduces commissioning time.

Main data:

- The advanced design incorporates load related 'switch-off' to ensure that actuators and valves are not exposed to overload.
- The advanced design incorporates a diagnostic LED, operational data capture and self stroking feature.
- Manual override.

Ordering

Type	Power supply	Code No.
AME 55	24 V~	082H3022
AME 56		082H3025

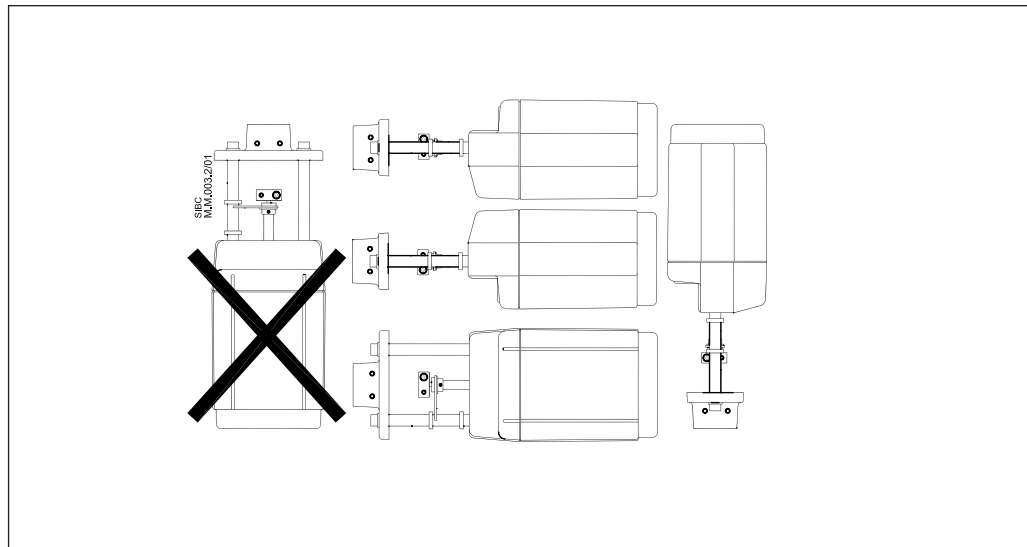
Accessories

Type	Code No.
Active return signal kit for AME 55, AME 56	082H3070
Stem heater (VF, VL valves DN 65 - 100)	065Z7020
Stem heater (VF valves DN 125, 150 and VFS valves DN 65 - 100)	065Z7022

Technical data

Type	AME 55	AME 56
Power supply	24 V~; ± 10%	
Power consumption	9 VA	19.5 VA
Frequency	50 Hz/60 Hz	
Control input Y	0 to 10 V (2 to 10 V) Ri = 24 kΩ 0 to 20 mA (4 to 20 mA) Ri = 500 Ω	
Output signal X	0 to 10 V (2 to 10 V)	
Close of force	2000 N	1500 N
Max. stroke	40 mm	
Speed by 50 Hz (60 Hz)	8 s/mm (6.5 s/mm)	4 s/mm (3.2 s/mm)
Max. medium temperature	200 °C	
Ambient temperature	0 to 55 °C	
Storage and transport temp.	-40 to +70 °C	
Protection code	IP 54	
Weight	3.8 kg	
marking in accordance with standards	Low Voltage Directive 73/23/EEC, EMC-Directive 2006/95/EEC: - EN 60730-1, EN 60730-2-14	

Installation



Mechanical

The actuator should be mounted with the valve stem in either horizontal position or pointing upwards. Use a 4 mm Allen key (not supplied) to fit the actuator to the valve body.

Allow for necessary clearance for maintenance purposes.

The valve has position indication rings which should be pushed together before commissioning; after stroking they indicate the ends of the stroke.

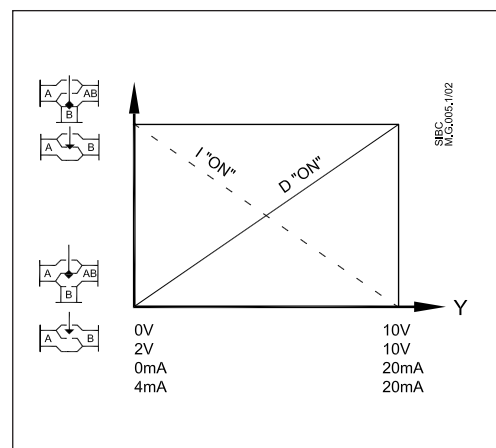
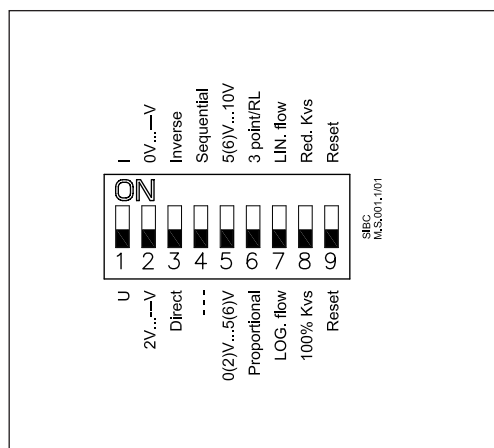
Electrical

Electrical connections can be accessed by removing the cover. Two M16 x 1.5 cable entries are provided. Both entries are provided with a rubber grommet for use with flexible cable. Note that in order to maintain the enclosure IP rating, appropriate cable glands must be used.

Disposal

The actuator must be dismantled and the elements sorted into various material groups before disposal.

DIP switch setting



The actuator has a function selection DIP switch under the removable cover. In particular, if SW6 is set to ON, the actuator will perform as 3-point actuator. The switch provides the following functions:

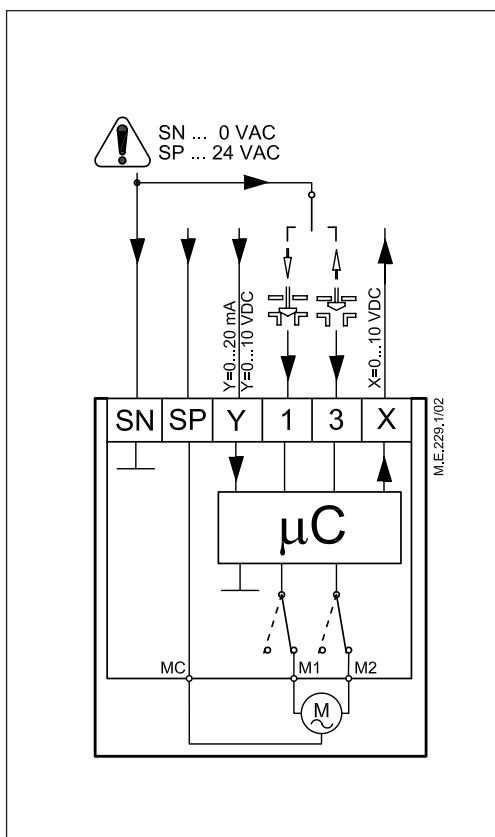
- **SW1: U/I - Input signal type selector:**
If set to OFF position, voltage input is selected. If set to ON position, current input is selected.
- **SW2: 0/2 - Input signal range selector:**
If set to OFF position, the input signal is in the range from 2 V to 10 V (voltage input) or from 4 mA to 20 mA (current input). If set to ON position, the input signal is in the range from 0 V to 10 V (voltage input) or from 0 mA to 20 mA (current input).
- **SW3: D/I - Direct or inverse acting selector:**
If set to OFF position, the actuator is direct acting (stem lowers as voltage increases). If actuator is set to ON position the actuator is inverse acting (stem raises as voltage increases).
- **SW4: 0..5V/5...10V - Normal or sequential mode selector:**
If set to OFF position, the actuator is working in range 0(2)..10V or 0(4)..20mA. If set to ON position, the actuator is working in sequential range; 0(2)..5 (6)V or 0(4)..10 (12)mA or 5(6)..10V or (10)(12)..20mA).
- **SW5: —/Seq - Input signal range in sequential mode:**
If set to OFF position, the actuator is working in sequential range 0(2)..5 (6)V or 0(4)..10 (12)mA. If set to ON position, the actuator is working in sequential range; 5(6)..10V or 10(12)..20mA.

- **SW6: Prop./3-pnt - Modulating or 3-point mode selector:**
If set to OFF position, the actuator is working normally according to control signal. If set to ON position, the actuator is working as 3-point actuator.
- **SW7: LOG/LIN - Equal percentage or linear flow through valve selector¹:**
If set to OFF position, the flow through valve is equal percentage. If set to ON position, the flow through valve is linear according to control signal.
- **SW8: 100% K_{VS}/Reduced K_{VS} - Flow reduction through valve selector¹:**
If set to OFF position, the flow through valve is not reduced. If set to ON position, the flow through valve reduced by half of increment standard K_{VS} values (example: valve with K_{VS} 16 and SW8 set to ON – maximum flow through the valve is K_{VS}13 (middle between standard K_{VS} 16 and K_{VS} 10)).

¹ NOTE: To be used only in combination with valves with equal percentage characteristic

- **SW9: Reset:**
Changing this switch position will cause the actuator to go through a self stroking cycle.

Wiring



Wiring length	Recommended square of the wiring
0 - 50 m	0.75 mm ²
> 50 m	1.5 mm ²

- SP 24 V~Power supply
- SN 0 VCommon
- Y 0 to 10 VInput signal
(2 to 10 V)
0 to 20 mA
(4 to 20 mA)
- X 0 to 10 VOutput signal
(2 to 10 V)

Automatic self stroking feature
When power is first applied, the actuator will automatically adjust to the length of the valve stroke. Subsequently, the self stroking feature can be re-initialised by changing position of SW9.

Diagnostic LED
The red diagnostic LED is located on the pcb under the cover. It provides indication of three operational states: Actuator Healthy (Permanently ON), Self Stroking (Flashes once per second), Error (Flashes 3 times per second - seek technical assistance).

Commissioning

Complete the mechanical and electrical installation and perform the necessary checks and tests:

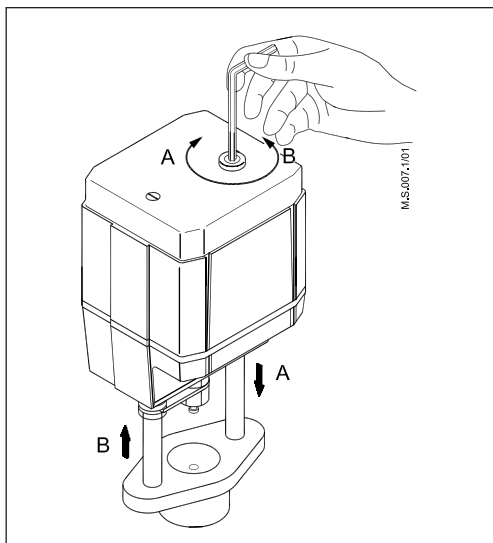
- Isolate control medium. (e.g. self stroking in a steam application without suitable mechanical isolation could cause a hazard).
- Apply the power. Note that the actuator will now perform the self stroking function.
- Apply the appropriate control signal and check the valve stem direction is correct for the application.
- Ensure that the actuator drives the valve over its full stroke, by applying the appropriate control signal. This action will set the valve stroke length.

The unit is now fully commissioned.

Commissioning / testing feature

The actuator can be driven to the fully open or closed positions (depending on valve type) by connecting SN to terminals 1 or 3.

Manual override

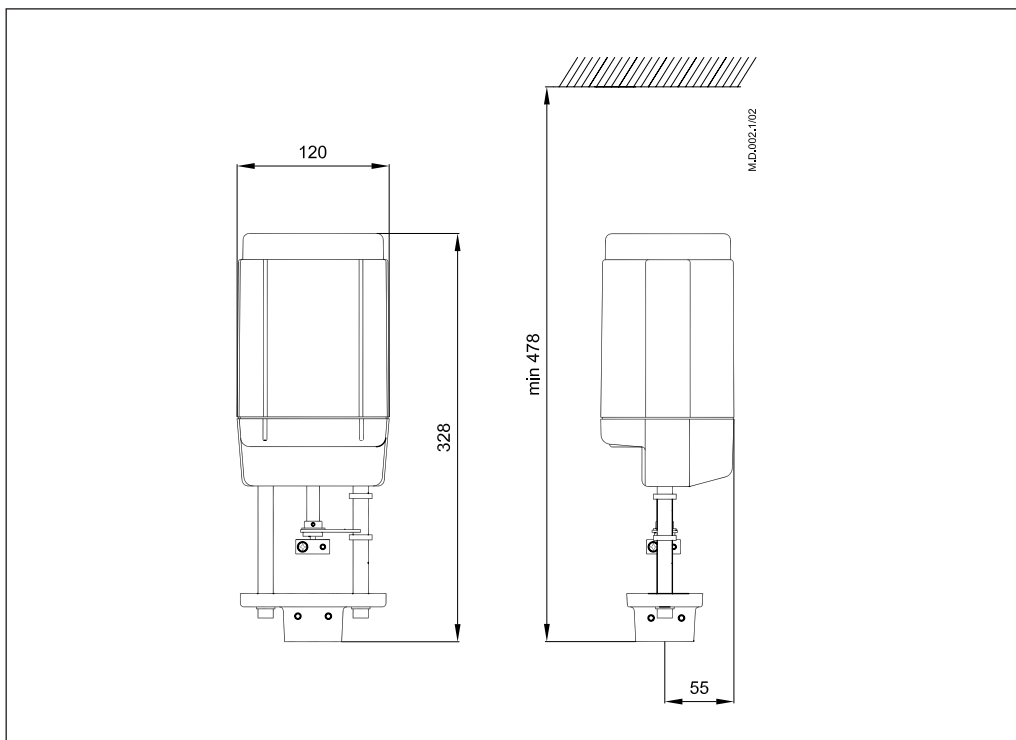


The manual override is applied by rotating the 4 mm Allen key (not supplied) to the required position. Observe the direction of the rotation symbol.

- Disconnect power supply
- Adjust valve position using an Allen key
- Set valve to closed position
- Restore power supply

If manual override has been used then X and Y signal are not correct until the actuator reaches its end position. If this is not accepted reset the actuator, or apply accessory active return signal kit.

Dimensions (mm)



Actuator - valve combinations

